



EXCITING OPPORTUNITY EXTRUSION SETTER

Kalsi Group; well-established over 29 years Manufacturing company in Birmingham, have an exciting opportunity for an experienced Extrusion Setter within our Extrusion department. This is a fantastic opportunity for an individual who would like to develop their career further in a positive fast paced growing environment.

Due to business growth, we are looking to recruit an experienced Extrusion Setter to join our current extrusion team at our Albion Road site.

**This is a full-time permanent position working Monday to Thursday
Hours of work: 6pm to 06.00am.**

What does the role involve?

To set and run extrusions machines for PVC profiles, monitor, and maintain the production process, to ensure finished product meets all relevant specifications and ensure all production activities are monitored to minimize downtime and scrap levels.

Duties will include, but not limited to:

- Developing and maintaining a robust housekeeping approach.**
- Ensuring adherence to Health and Safety standards and ensuring procedures are always followed.**
- Ensuring adherence to company quality systems.**
- Monitoring and maintaining process to ensure finished product meets all relevant specifications.**
- Ensuring production schedule is adhered to.**
- Ensuring all production activities are monitored to minimized downtime and scrap levels.**



- Communicating performance inefficiencies, Health and Safety or quality issues to the Extrusions Supervisor.
- Ensuring all relevant production administration is completed.
- Maximizing production with production monitoring and fault finding, set changes, tool trials and regulation of cycle times.
- Ensuring general maintenance of machinery, including striping tools, inspecting parts, verifying, and adjusting the meet specification.

Person Specification:

- Flexible attitude to working hours.
- Good communication skills (written & verbal).
- Able to work to tight deadlines.
- Able to work various shifts.
- Attention to detail and fault finding.
- Good literacy and numerical skills.
- Motivated, Positive with can-do attitude, working along with small team.

Qualifications/Skills:

- Experience of working within an Extrusions production environment, minimum of 2 years essential.
- Experience of working within a fast-paced environment, minimum of 3 years essential.
- Ability to work under pressure.

This role involves heavy manual handling.

Special Factors:

Job Types: Full-time, Permanent

Salary: Depends on experience and qualifications



What will we do for you?

You will be part of an ever growing, market leader in the development and manufacture of plastic building and plumbing systems, with opportunities for progression and development.

- Holiday entitlement of 28 days (including 8 bank holidays) per annum (pro Rata depended on shift patterns)
- Enrol into company pension scheme after successful completion of 3 months' probation period
- Opportunity for progression within the business

About Us...

Established in 1993, and now with over 430 employees, Kalsi Group is an ever growing, market leader in the manufacture and supply of plastic building and plumbing systems to the UK Construction Sector.

We specialise in PVC-UE Roofline, internal and external Cladding, Rainwater, Soil & Waste, Underground Drainage & MDPE which we supply to Roofing, Fascia, Soffit, Builders and Plumbers Merchants.

Head Office: [Kalsi House, 5 Tomey Road, Tyseley Birmingham. B11 2NJ.](#)

Want to apply?

If you feel this role is for you and would like the opportunity to work for an extremely successful and reputable company, then apply today. Please send your cv and a covering email to hr@kalsiplastics.co.uk

Applicants must be eligible to work in the UK